



SUGGESTED PLUG GAGE DESIGN

"A" DIM.		
SIZE	GO	NO GO
245-270	.377	.383

Gage dimensions apply when tool is bottomed but not under pressure.

SUPERSEDED BY 15-1662

DIMENSIONS IN INCHES DO NOT SCALE PRINT

PRINT/DIST

1	B	2-306144-6	INDENTER	2	
1	A	304803-6	NEST ASSEMBLY	1	
DWG SIZE		NUMBER	NAME	REMARKS	ITEM NO
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DR	B. Shenfeld 1-16-64		MATERIAL AND FINISH	AMP INCORPORATED HARRISBURG PENNA	
CHK	E. J. ...		+	CLASS	
DE			WIRE - RANGE - INSULATION	TYPE	
APP	E. J. ...		245-270	TERMASHIELD	
LTR		REVISION RECORD	TOLERANCE EXCEPT AS NOTED	SCALE	LOC NO
F Sup. by 15-1662		PL E.J.F. 3/5/64	± .015	± 1° 0'	4-1 M B
E REVISED		BS 1/1/64	NO 45158-2		
			REV F		
DESCRIPTION			NAME		
			DIE ASS'Y		

D
C
B
A